

Garant**Indexable insert for turning CNGA 120408, ceramic (0°), Application range: HART****Order data**

Order number	255707 HART
GTIN	4045197511430
Item class	21H

Description**Version:**

High quality, high-temperature ceramic tool material for reliable operation on materials that are hard and difficult to machine.

Coated aluminium oxide titanium carbide ceramic for machining hard materials up to 68 HRC.

Technical description

Corner radius	0.8 mm
Cutting conditions	continuous
Feed f	0.05 - 0.15 mm/rev.
Application range	HART
Cutting depth a_p	0.1 - 0.9 mm
Cutting edge version	0.2 mm×25°
Grade	KB7205

Finishing/roughing assignment	Finishing
Tool material	Ceramic
ISO code indexable insert	CNGA 120408
Number of changes/inserts	4
Product name attribute	KB7205
Type of product	Indexable insert for turning

User data

	Suitability	V _c	ISO code
Steel < 55 HRC	suitable	250 m/min	H
Steel < 60 HRC	suitable	210 m/min	H
Steel < 67 HRC	suitable	180 m/min	H
GG(G)	suitable only under restricted conditions	250 m/min	K
continuous	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		